SAFETY DATA SHEET

1. IDENTIFICATION OF THE PREPARATION AND THE COMPANY

SUBSTANCE NAME: Aluminium Oxide Powder
MODEL NO. -
PART NO: 3052070, 3052075, 3052080, 3052100, 3052105, 3052110
COMPANY IDENTIFICATION: CLARKE INTERNATIONAL, HEMNALL STREET, EPPING, ESSEX. CM16 4LG
BUSINESS TELEPHONE: 01992 565300
BUSINESS FAX: 01992 561562
EMERGENCY TELEPHONE: 020 89887400

PRODUCT IDENTIFIER /
Brown Fused Alumina (NK and NK micro)

USES OF THE PRODUCT
Mineral blasting abrasive for industrial use

2. HAZARDS IDENTIFICATION:

2.1 Classification
Not applicable

2.2 Label elements
Does not require labelling under the CLP Regulation (EC) No. 1272/2008 but please take note of this product information. No risk of silicosis during application.

Safety instructions
Possible dust exposure due to fine dust particles.

2.3 Other hazards
Not known

3. COMPOSITION/INFORMATION ON INGREDIENTS:

<table>
<thead>
<tr>
<th>Ingredients</th>
<th>NK (Mean values)</th>
<th>NK micro (Mean values)</th>
<th>EK (Mean values)</th>
<th>EK micro (Mean values)</th>
<th>EKR (Mean values)</th>
</tr>
</thead>
<tbody>
<tr>
<td>Alumina (Al₂O₃)</td>
<td>95.65%</td>
<td>95.77%</td>
<td>99.73%</td>
<td>99.69%</td>
<td>99.30%</td>
</tr>
<tr>
<td>Titanium dioxide (TiO₂)</td>
<td>2.42%</td>
<td>2.79%</td>
<td>-/-</td>
<td>-/-</td>
<td>-/-</td>
</tr>
</tbody>
</table>

Chemical characterisation | EINECS | CAS No. | (1) REACH Registration No. (2) CLP Notification No. | Classification according to CLP Regulation (EC) No. 1272/2008 | Hazard classes / hazard categories | Hazard statements |
<table>
<thead>
<tr>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
<th></th>
</tr>
</thead>
<tbody>
<tr>
<td>Alumina (Al₂O₃)</td>
<td>215-691-6</td>
<td>1344-28-1</td>
<td>(1) 01-2119529248-35-0010 (2) 02-2119709295-38-0000</td>
<td>-/-</td>
<td>-/-</td>
<td>-/-</td>
</tr>
<tr>
<td>Titanium dioxide (TiO₂)</td>
<td>236-675-5</td>
<td>13463-67-7</td>
<td>(2) 02-2119879066-28-0000</td>
<td>-/-</td>
<td>-/-</td>
<td>-/-</td>
</tr>
</tbody>
</table>

Substances listed on the so-called ‘Candidate List of Substances of Very High Concern (SVHC) for authorisation’ of the European Chemicals Agency (ECHA) are not intentional ingredients of this product. It is therefore not to be expected that those substances are present in quantities of >0.1% in the product.

Hazardous substances
No dangerous ingredients

Substances with prescribed EC exposure limits
Does not contain substances with EC exposure limits
4. FIRST AID MEASURES:

Please also take note of sections 8 and 16 of this product information.

4.1. Description of first aid measures

**General information**
Consult a doctor in case of health disorders.

**After inhalation**
Provide the affected person with fresh air. Consult a doctor in case of irritation of the respiratory tract.

**After eye contact**
Remove contact lenses and rinse the eyes with open eyelids for 10 minutes under running water. If necessary, consult an ophthalmologist.

**After skin contact**
Wash with water and rinse.

**After swallowing**
Rinse mouth and drink plenty of water. Do not induce vomiting. If you feel unwell, seek medical advice.

4.2. Most important symptoms and effects, both acute and delayed

Not known

4.3. Indication of any immediate medical attention and special treatment needed

Treat symptomatically

5. FIRE FIGHTING MEASURES:

5.1. Extinguishing media

**Suitable extinguishing media**
Product does not burn. Match extinguishing measures to ambient situation.

**Unsuitable extinguishing media**
Not known

5.2. Special hazards arising from the product

Not known

5.3. Advice for fire fighters

Match the firefighting measures to the environmental conditions.

**Additional information**
Not known

6. ACCIDENTAL RELEASE MEASURES:

6.1. Personal precautions

Avoid dust formation.

6.2. Environmental protection measures

Not known.

6.3. Methods and materials for containment and cleaning up

Pick up mechanically and dispose of properly.

6.4. Reference to other sections

Refer to protective measures in sections 7 and 8.

**Additional information**
Not known.
7. HANDLING & STORAGE:

7.1. Precautions for safe handling

Information on safe handling
Avoid dust formation.

Information on fire and explosion protection
No special fire protection measures are necessary.

Additional information
Not known.

7.2 Conditions for safe storage, including any incompatibilities

Information on storage conditions
Always store product in dry conditions

Requirements for storage rooms and containers
No special requirements needed.

Storage class VCI
LGK 13 (non-combustible solids)

7.3 Specific end uses
Alumina is used to manufacture or to use as blasting or abrasive medium.

8. Limitation and monitoring of exposure / personal protective equipment

8.1. Control parameters
Occupational exposure limit values in the workplace and / or biological limit values

Occupational Exposure Limits (OEL) in Germany for dusts
Inhalable fraction (E) 10 mg/m³
Respirable fraction (A) 1.25 mg/m³
with exceeding factor 2 each, ref. TRGS 900

Community exposure limits
Country specific. Please inquire in individual cases.

8.2. Limitation and monitoring of exposure

Appropriate engineering controls
Technical measures and the application of suitable work processes have priority over the use of personal protective equipment. Provide adequate ventilation. This can be achieved by local suction or general air extraction.

Alumina is not a hazardous substance, thus only the general dust limit value applies.

Suitable assessment methods to verify the effectiveness of the protective measures taken include metrological and non-metrological determination methods as described in the Technical Rules for Hazardous Substances (TRGS) 4021 and BS EN 14042 “Workplace areas, Guidelines for the implementation and application of processes for assessment of exposure to chemical and biological agents”.

Personal protective equipment
The use of personal protective equipment is dependent on the concentrations and quantity of hazardous substances in their execution in specific workplaces.

Respiratory protection
Normally, no personal respiratory protection is necessary. In case of insufficient ventilation or exceeded workplace limits, a protective breathing mask should be worn (FFP filtering half mask depending on the existing concentration).
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Hand Protection
Glove material: leather

Eye Protection
Tight-sealing protective eyewear (dust-protection goggles) in accordance with EN 166:2001.

Body protection
With normal use, no body protection by half or full-body coverall and boots is required.

Information on industrial hygiene
Minimum standards for protective measures when handling working materials are listed in TRGS 500.
Do not eat, drink, smoke or take drugs while using this product.
Avoid contact with skin, eyes and clothing.
Remove soiled or soaked clothing immediately.
Wash hands before breaks and at end of work.
Protect skin by using skin creams.

Environmental protection measures
See section 6 and 7. No further action is required.

9. PHYSICAL AND CHEMICAL PROPERTIES:

9.1. Information on basic physical and chemical properties.

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Appearance</td>
<td>angular</td>
</tr>
<tr>
<td>Physical State</td>
<td>solid</td>
</tr>
<tr>
<td>Colour</td>
<td>brown</td>
</tr>
<tr>
<td>Odour</td>
<td>odourless</td>
</tr>
</tbody>
</table>

Safety data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Explosion hazard</td>
<td>The product itself is not explosive; however formation of explosive air/dust mixtures is possible.</td>
</tr>
<tr>
<td>Lower explosion limit</td>
<td>not known</td>
</tr>
<tr>
<td>Upper explosion limit</td>
<td>not known</td>
</tr>
<tr>
<td>Vapour pressure</td>
<td>not relevant</td>
</tr>
<tr>
<td>Specific gravity</td>
<td>approx. 3.9 to 4.1 g/cm³</td>
</tr>
<tr>
<td>Flow time</td>
<td>not relevant</td>
</tr>
<tr>
<td>Water solubility</td>
<td>insoluble in water</td>
</tr>
<tr>
<td>pH value</td>
<td>not applicable</td>
</tr>
<tr>
<td>Boiling point/range</td>
<td>not applicable</td>
</tr>
<tr>
<td>Flash point</td>
<td>not determined as product is not flammable</td>
</tr>
<tr>
<td>Melting point</td>
<td>approx. 2,000°C</td>
</tr>
<tr>
<td>Ignition temperature</td>
<td>not determined as product is not flammable</td>
</tr>
</tbody>
</table>

The information about the explosion limits refer to Alumina. Please refer to the technical data sheet for other physical and chemical data.

9.2. Other information
None

10. STABILITY AND REACTIVITY

10.1. Reactivity
Alumina is non-reactive and does not change with proper handling and storage.

10.2. Chemical stability
Alumina is chemically stable and does not change with proper handling and storage.

10.3. Possibility of hazardous reactions
No hazardous reactions known.
10.4. Conditions to avoid
No decomposition if used according to specifications.

10.5. Incompatible materials
No hazardous reactions known.

10.6. Hazardous decomposition products
No known hazardous decomposition products.

11. TOXICOLOGICAL INFORMATION:

11.1 Information on toxicological effects
According to current IFA reports the product contains no silicosis-inducing, toxic and carcinogenic components. The indications given in section 8 of this product information must be observed.

Acute toxicity
No data on the product available

Irritation
No data on the product available

Corrosivity
No data on the product available

Sensitisation
No data on the product available

Repeated dose toxicity
No known toxicity of Alumina.

CMR effects (carcinogenic, mutagenic and toxic to reproduction)
No carcinogenic effect according to IFA reports.

Summarised evaluation of the CMR properties
No known CMR properties.

Practical experience (relevant for classification and other observations)
No data on the product available

Carcinogenicity
No known carcinogenicity of Alumina

Mutagenicity
No data on the product available

Reproductive toxicity
No data on the product available

Other information
Not known

12. ENVIRONMENTAL INFORMATION:

12.1. Toxicity
No known effects

Ecotoxicity
For Alumina no environmental problems are to be expected when handled and used properly

Fish toxicity
Harmful effects for aquatic organisms are not expected.
Aquatic invertebrates
Harmful effects for aquatic organisms are not expected

Water plants
Harmful effects for aquatic organisms are not expected

12.2. Persistence and degradability
Based on current experience, this product is inert and not degradable.

12.3. Bio-accumulation potential
No data available. Accumulation in biological materials is rather unlikely, as it is inert and insoluble.

12.4. Mobility in soil
Potential not known.

12.5. Results of PBT and vPvB assessment
Not relevant. The substances in this product do not meet the criteria for classification as PBT or vPvB.

12.6. Other harmful effects
Not known

13. DISPOSAL CONSIDERATIONS:

13.1 Waste treatment methods

13.1 Product
Alumina. If recycling is not possible, waste must be disposed of in compliance with national and local regulations. Confirm the exact waste code with the disposer.

Waste Code according to European Waste Catalogue (EWC)
12 01 17 waste blasting material other than those mentioned in 12 01 16

13.2. Packaging
National and local regulations must be followed.

Contaminated packaging
Packaging with Alumina residues can be recycled.

Cleaned packaging
Packaging can be reused after being cleaned or recycled.

14. TRANSPORT INFORMATION:
Alumina is no dangerous good.

15. REGULATORY INFORMATION:

15.1 Safety, health and environmental regulations / legislation specific for the product

EU regulations
Not known

National regulations

Water hazard class
Not hazardous to water; classification according to VwVwS, Annex 4.

Technical instruction on air quality (TA-Luft)
Substances not mentioned by name.

Hazardous Incident Ordinance (12. BImSchV [German Federal Immission Control Regulation])
Substances not mentioned by name.
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Solvents Ordinance (31. BImSchV [German Federal Immission Control Regulation])
Substances not mentioned by name.

Chemicals Prohibiton Ordinance
Substances not mentioned by name.

Relevant Technical Rules for Hazardous Substances
Contains no hazardous substances.

Employment Restrictions
Not known

Miscellaneous
Alumina is not subject to the VOC Regulation.

International regulations
All Alumina ingredients are listed with TSCA, AICS, DSL (NDSL), NEPA and PICCS and registered with MITI / ENCS under 1-23.

15.2 Chemical safety assessment
Not relevant.

16. OTHER INFORMATION:

Further applicable EC directives
Not known

Restrictions on use recommended by the manufacturer
For industrial application only.

Other information
The product information in this documentation is correct to the best of our knowledge at the time of printing. The information is intended to provide you with advice on the safe handling of the product mentioned in this product information for storage, processing, transport and disposal. The information cannot be applied to other products. If the product mentioned in this documentation is in any way tampered with i.e. mixed with other materials, processed or undergoes processing, the information as supplied in this document no longer applies to the new product unless expressly stated otherwise.

Changes since the last version

Literature and data sources

Regulations
CLP Regulation (EC) No. 1272/2008
Hazardous Substances Ordinance (GefStoffV)
Commission Decision 2000/532/EC (AW)
Transport Regulations according to ADR, RID and IATA
TRGS 900
VOC Regulation (ChemVOCFarbV)

Hazard Statements referred to in section 2 and 3 according to Regulation (EC) No. 1272/2008:
None

The above information is based on the present state of knowledge; however, this shall not constitute a guarantee of product properties and establishes no contractual legal rights. Existing laws and regulations must be strictly followed by the recipient or user of the blasting medium on their own responsibility.