

# Clarke®



## HEAVY-DUTY TOOL TROLLEY

Model No: CTT320

Part No: 7630630

## ASSEMBLY INSTRUCTIONS

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## INTRODUCTION

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Thank you for purchasing this CLARKE Tool Trolley.

Before attempting to assemble the trolley, be sure to read these instructions thoroughly. In doing so you will ensure the safety of yourself and that of others around you, and you can look forward to the trolley giving you long and satisfactory service.

## GUARANTEE

This CLARKE product is guaranteed against faulty manufacture for a period of 12 months from the date of purchase. Please keep your receipt as proof of purchase. This guarantee is invalid if the product is found to have been abused or tampered with in any way, or not used for its intended purpose.

Faulty goods should be returned to their place of purchase, no product can be returned to us without prior permission. This guarantee does not effect your statutory rights.

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## SPECIFICATIONS

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Feature	Specification
Product Weight	62.5 kg
Total Rated Load Capacity	320 kg
Dimensions (L x W x H )	763 x 488 x 1050 mm
Top Tray Storage Compartment	760 x 485 x 125 mm
Small Drawers (x2)	295 x 450 x 61.5 mm
Top Drawer	295 x 450 x 127 mm
Middle Drawer	625 x 450 x 80 mm
Bottom Drawer	625 x 450 x 127 mm
Bottom Shelf	760 x 485 x 345 mm

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## UNPACKING & OPERATION

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Carefully remove the trolley from the packaging and check for any damage which may have occurred in transit.

Before assembling, please check contents against the following list of loose items on page 4, and advise your Clarke dealer immediately if any parts are missing. The keys to the top drawer are taped inside the unit.

### TOOLS REQUIRED

- Phillips Screwdriver
- 13 mm wrench

### SAFETY PRECAUTIONS

- **Do not** leave the trolley unattended without the brakes being applied.
- **Do not** use on rough terrain. The trolley is designed for use on smooth level flooring.
- **Do not** allow children to play with or ride on the trolley.
- **Do not** leave the trolley on any steep inclines.
- **Do not** use the trolley if any of the castors are damaged; have them replaced immediately.
- **Always** ensure the load is favourably distributed, i.e. with heavy items on the lower storage levels.

### DURING USE

Close the top tray before locking with the key provided. The five draws are held closed by the latch on each one. Always close the lid and the draws before moving the trolley.



CAUTION: ONLY OPEN ONE DRAWER AT A TIME IF HEAVY TOOLS ARE STORED INSIDE. OPENING MULTIPLE DRAWS COULD INCREASE THE RISK OF THE UNIT TIPPING OVER.

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CAUTION: ALWAYS APPLY THE BRAKES ON EACH REAR CASTER WHEN THE TOOL TROLLEY IS NOT BEING MOVED AROUND. TAKE EXTRA CARE WHEN MOVING THE UNIT AROUND IF THE FLOOR SURFACE IS NOT FLAT.

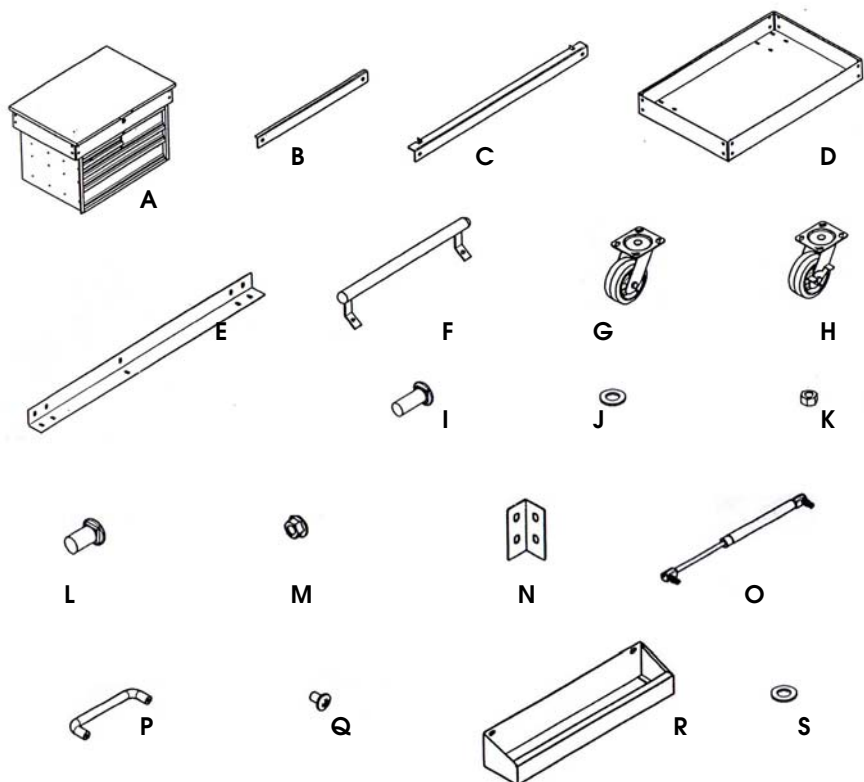
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**WARNING: NEVER EXCEED THE MAX LOAD CAPACITY AS THIS COULD DAMAGE THE UNIT OR CAUSE PERSONAL INJURY.**  
**TOTAL TROLLEY LOAD = 320KG. BOTTOM TRAY LOAD = 80 KG.**

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## COMPONENT PARTS

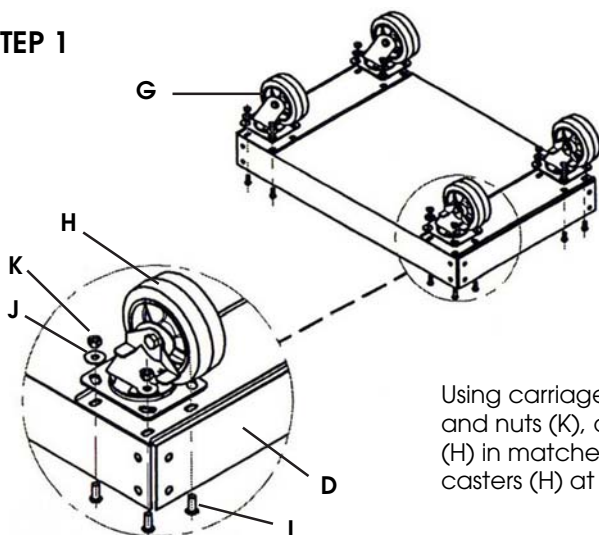


Description	Qty
A Upper Shelf Assembly	1
B Short Frame	2
C Long Frame	2
D Bottom Shelf	1
E Corner Frame	4
F Handle	1
G Swivel Caster	2
H Caster with Brake	2
I Carriage Bolt M8x20	18

Description	Qty
J Flat Washer	16
K Nut	20
L Carriage Bolt M8x16	38
M Nut	40
N Bracket	4
O Gas Strut	2
P Lid Handle	1
Q Screws M4x6	2
R Tool Tray	1
S Washer	44

# ASSEMBLY

## STEP 1

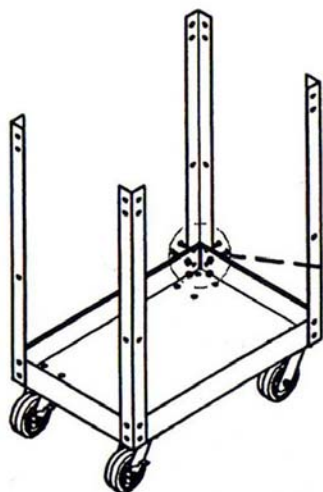
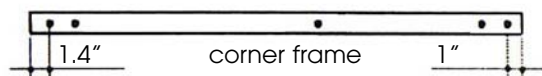


Using carriage bolts (I), flat washers (J) and nuts (K), attach the casters (G) and (H) in matched pairs, with the braked casters (H) at one end of the bottom tray.

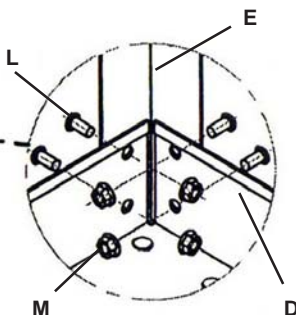
## STEP 2

Upper end

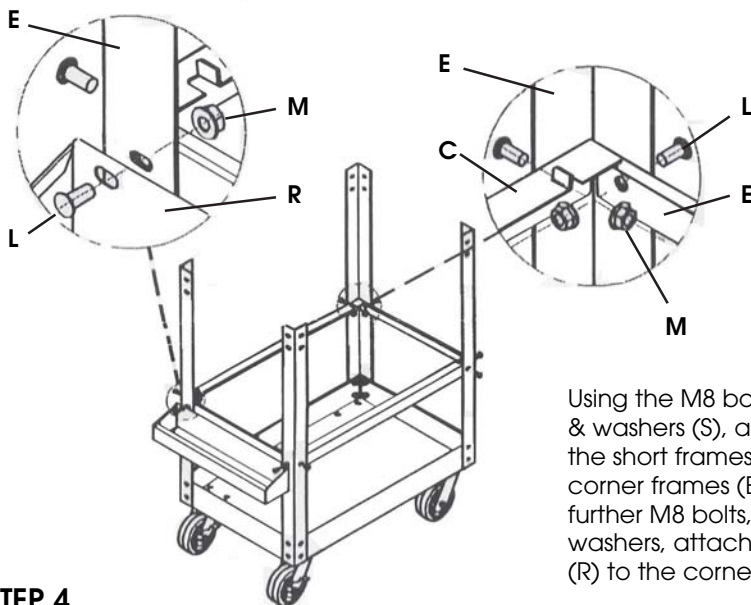
Lower end



Using the 16mm carriage bolts (L), nuts (M) & washers (S), attach the four corner frames (E) as shown. Take care that the corner frames are connected the correct way up as illustrated above.

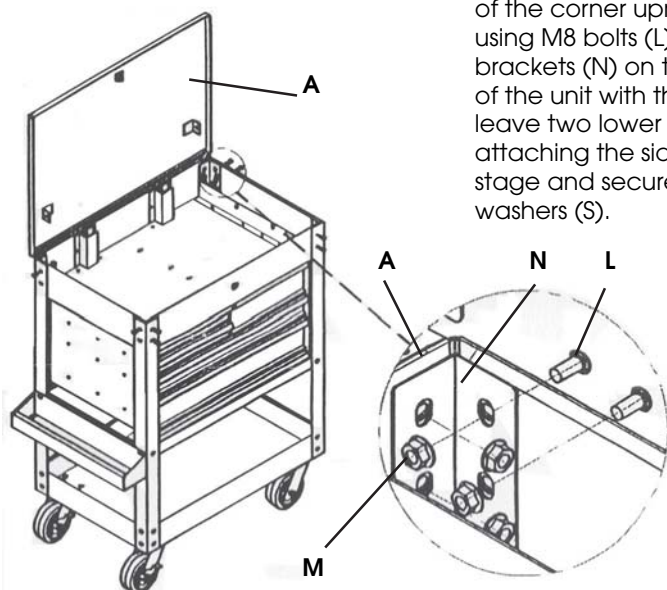


### STEP 3



Using the M8 bolts (L) nuts (M) & washers (S), attach both the short frames (B) to the corner frames (E). Using further M8 bolts, nuts & washers, attach the tool tray (R) to the corner frames.

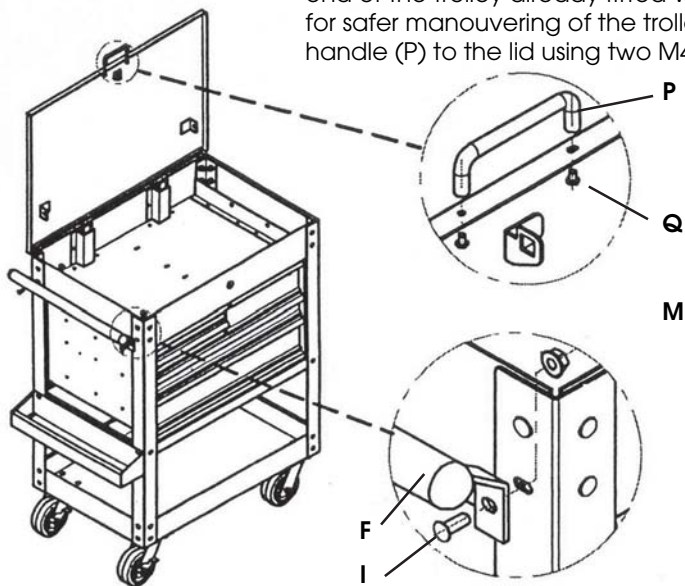
### STEP 4



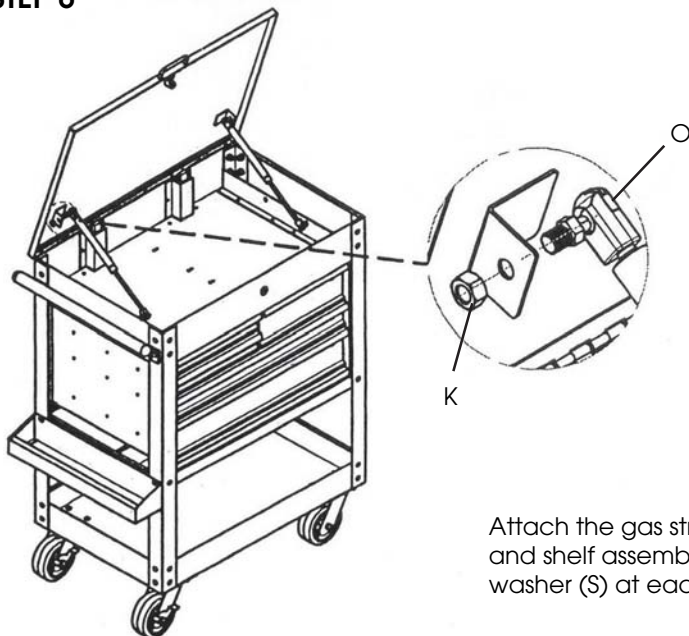
With the help of an assistant, align the upper shelf assembly (A) with the top of the corner uprights (E) and attach using M8 bolts (L) and install stiffening brackets (N) on the inside. At the end of the unit with the braked castors, leave two lower holes free for attaching the side handle at the next stage and secure with M8 nuts (M) & washers (S).

## STEP 5

Fit the side handle (F) as shown, by inserting two bolts (I) through the lower two holes & securing with nuts and washers. The handle is best fixed to the end of the trolley already fitted with braked casters for safer manouvering of the trolley. Fit the lid handle (P) to the lid using two M4 screws (Q).



## STEP 6



Attach the gas struts (O) to the lid and shelf assembly with a nut (K) & washer (S) at each end.



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